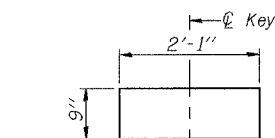


**FABRIC BEARING PAD**  
(Interior-14 required)

**FABRIC BEARING PAD**  
(Exterior-6 required)

**FIXED**

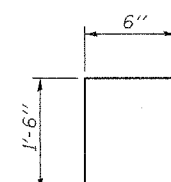


**FABRIC BEARING PAD**  
(Interior-14 required)

**FABRIC BEARING PAD**  
(Exterior-6 required)

**EXPANSION**

**BARS U and U1**



**BAR E**

4-#5 E bars at 12" cts.  
Space to miss Flared  
Coil Loops

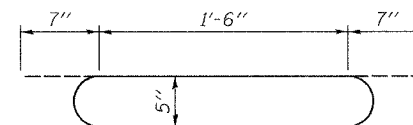
3-#5 a(E) or a1(E) bars placed in field  
See Sheet 6 of 15  
B or B1 bars

4-#4 B2 bars at 12"  
cts. 2'-0" long  
8 x 3-W2.5 x W5.5  
Wire Fabric, 1 1/2" cl.  
(W5.5 vertical)

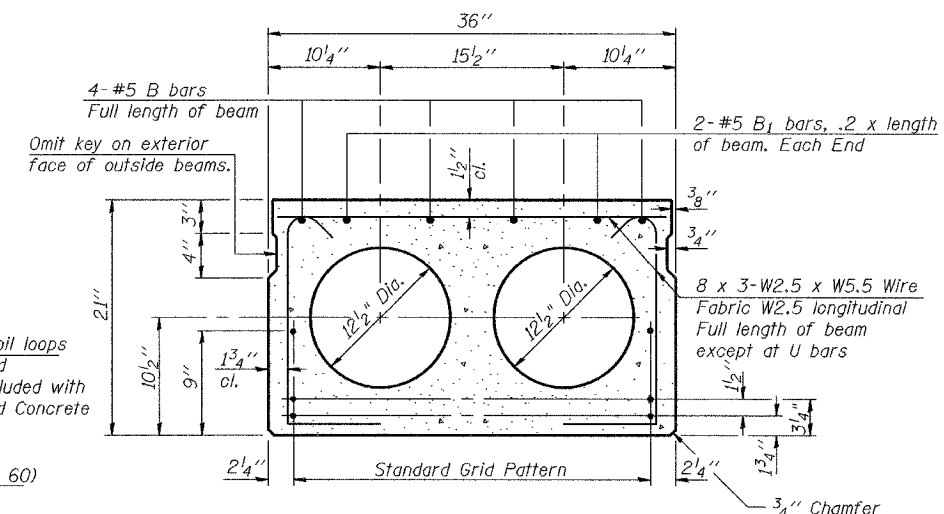
5-#5 C bars (Grade 60)  
at 7" cts.

2 Pair-#4 U1 bars

**END ELEVATION AT WEST ABUTMENT**



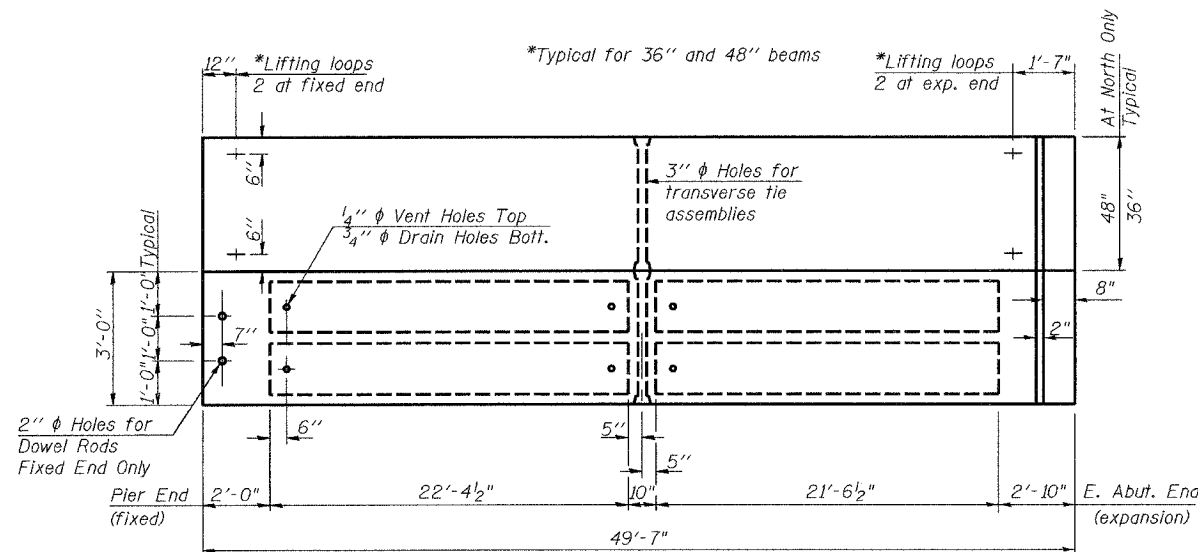
**BAR C**



**TYPICAL SECTION**

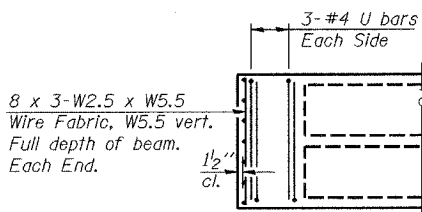
1/2" Strands, Each Strand Stressed to 30,900 Lbs.  
6-Strands 1 3/4" up, 8-Strands 3/4" up, 2-Strands 9" up

Note:  
Place strands symmetrically  
about center of beam.

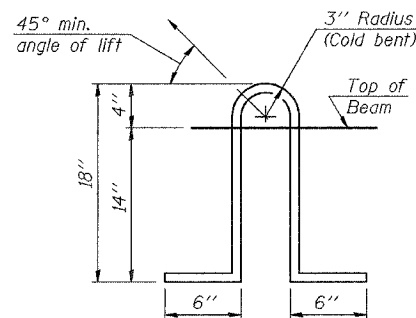


**PLAN-SPAN 2**

Span 1 similar by opposite hand



**END PLAN AT PIER**



**LIFTING LOOP DETAIL**

**NOTES**

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be 1/2" and the nominal cross-sectional area shall be 0.153 sq. in. Lifting loops shall be 2-1/2" φ-270 ksi strands, as shown. The 1" φ rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in place. The bearing seat surfaces shall be adjusted by shimming to assure firm and even bearing. Two 1/8" fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each bearing. Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the beam and the bottom edge of the key. Corrosion Inhibitor, as covered in the Special Provisions, shall be used in the concrete for precast prestressed concrete deck beams. Required Release Strength, f'ci, shall be 4000 p.s.i. See Sheet 8 of 15 for 21" x 48" PPC Deck Beam details and Transverse Tie Assembly Detail. See Sheet 5 of 15 for Cross Section. Bridge Rail inserts shall be cast into precast beams. See sheet 5 of 15 for spacing and sheet 9 of 15 for rail details. Cost included with Precast Prestressed Concrete Deck Beams, (21" Depth).

**BILL OF MATERIAL**

Item	Unit	Total
* Precast Prestressed Conc. Deck Bms. 21"	Sq. Ft.	2677

\*Width = 36"

ILLINOIS DEPARTMENT OF TRANSPORTATION	
SHEET TITLE	
21"x36" PPC DECK BEAM DETAILS	
PROJECT	PROJECT NO.
IL RTE 177 OVER GRAND POINT CRK	05028-4
FAS ROUTE 819 SECTION 101BR-3	DATE
WASHINGTON COUNTY	06/01/06
STATION 160+70.00	DATE
STRUCTURE NUMBER 095-0021	06/01/06
DESIGNED BY	DATE
CME/MCB	06/01/06
CHECKED BY	DATE
CME/MCB	06/01/06
COOMBE-BLOXDORF P.C.	7
Engineers / Land Surveyors	OF 15 SHEETS
Springfield, Illinois	
Design Firm License No. 184-002703	